And the famous crippled Smith replied, "Courage!  
Anguish for all that armor sweep it from your mind.  
If only I could hide him away from pain and death,  
that day his grim destiny comes to take Achilles,  
as surely as glorious armor shall be his, armor  
that any man in the world of men will marvel at  
through all the years to come whoever sees its splendor."

With that he left her there and made for his bellows,  
turning them on the fire, commanding, "Work to work!"  
And the bellows, all twenty, blew on the crucibles,  
breathing with all degrees of shooting, fiery heat  
as the god hurried on a blast for the heavy work,  
a quick breath for the light, all precisely gauged  
to the god of fire's wish and the pace of the work in hand.  
Bronze he flung in the blaze, tough, durable bronze  
and tin and priceless gold and silver, and then,  
planting the huge anvil upon its block, he gripped  
his mighty hammer in one hand, the other gripped his tongs.

And first Hephaestus makes a great and massive shield,  
blazoning well-wrought emblems all across its surface,  
raising a rim around it, glittering, triple-ply  
with a silver shield-strap run from edge to edge  
and five layers of metal to build the shield itself,  
and across its vast expanse with all his craft and cunning  
the god creates a world of gorgeous immortal work.

There he made the earth and there the sky and the sea  
and the inexhaustible blazing sun and the moon rounding full  
and there the constellations, all that crown the heavens,  
the Pleiades and the Hyades, Orion in all his power too  
and the Great Bear that mankind also calls the Wagon:  
she wheels on her axis always fixed, watching the Hunter,  
and she alone is denied a plunge in the Ocean's baths.

And he forged on the shield two noble cities filled
with mortal men. With weddings and wedding feasts in one
and under glowing torches they brought forth the brides
from the women's chambers, marching through the streets
while choir on choir the wedding song rose high
and the young men came dancing, whirling round in rings
and among them flutes and harps kept up their stirring call
women rushed to the doors and each stood moved with wonder.
And the people massed, streaming into the marketplace
where a quarrel had broken out and two men struggled
over the blood-price for a kinsman just murdered.
One declaimed in public, vowing payment in full
the other spurned him, he would not take a thing
so both men pressed for a judge to cut the knot.

The crowd cheered on both, they took both sides,
but heralds held them back as the city elders sat
on polished stone benches, forming the sacred circle,
grasping in hand the staffs of clear-voiced heralds,
and each leapt to his feet to plead the case in tum.
Two bars of solid gold shone on the ground before them,
a prize for the judge who'd speak the straightest verdict.

But circling the other city camped a divided army
gleaming in battle-gear, and two plans split their ranks:
to plunder the city or share the riches with its people,
hoards the handsome citadel stored within its depths.
But the people were not surrendering, not at all.
They armed for a raid, hoping to break the siege
loving wives and innocent children standing guard
on the ramparts, flanked by elders bent with age
as men marched out to war. Ares and Pallas led them,
both burnished gold, gold the attire they donned, and great,
magnificent in their armor gods for all the world,
looming up in their brilliance, towering over troops.
And once they reached the perfect spot for attack,
a watering place where all the herds collected,
there they crouched, wrapped in glowing bronze.
Detached from the ranks, two scouts took up their posts,
the eyes of the army waiting to spot a convoy,
the enemy's flocks and crook-horned cattle coming ...

Come they did, quickly, two shepherds behind them,
playing their hearts out on their pipes treachery
never crossed their minds. But the soldiers saw them,
rushed them, cut off at a stroke the herds of oxen
and sleek sheep-flocks glistening silver-gray.
and killed the herdsmen too. Now the besiegers, soon as they heard the uproar burst from the cattle as they debated, huddled in council, mounted at once behind their racing teams, rode hard to the rescue, arrived at once, and lining up for assault both armies battled it out along the river banks ō they raked each other with hurtling bronze-tipped spears.

And Strife and Havoc plunged in the fight, and violent Death ō now seizing a man alive with fresh wounds, now one unhurt, now hauling a dead man through the slaughter by the heels, the cloak on her back stained red with human blood. So they clashed and fought like living, breathing men grappling each other’s corpses, dragging off the dead.

And he forged a fallow field, broad rich plowland tilled for the third time, and across it crews of plowmen wheeled their teams, driving them up and back and soon as they’d reach the end-strip, moving into the turn, a man would run up quickly and hand them a cup of honeyed, mellow wine as the crews would turn back down along the furrows, pressing again to reach the end of the deep fallow field and the earth churned black behind them, like earth churning, solid gold as it was ō that was the wonder of Hephaestus’ work.

And he forged a king’s estate where harvesters labored, reaping the ripe grain, swinging their whetted scythes. Some stalks fell in line with the reapers, row on row, and others the sheaf-binders girded round with ropes, three binders standing over the sheaves, behind them boys gathering up the cut swaths, filling their arms, supplying grain to the binders, endless bundles. And there in the midst the king, scepter in hand at the head of the reaping-rows, stood tall in silence, rejoicing in his heart. And off to the side, beneath a spreading oak, the heralds were setting out the harvest feast, they were dressing a great ox they had slaughtered, while attendant women poured out barley, generous, glistening handfuls strewn for the reapers’ midday meal.

And he forged a thriving vineyard loaded with clusters, bunches of lustrous grapes in gold, ripening deep purple and climbing vines shot up on silver vine-poles. And round it he cut a ditch in dark blue enamel
and round the ditch he staked a fence in tin.

And one lone footpath led toward the vineyard
and down it the pickers ran
whenever they went to strip the grapes at vintage
girls and boys, their hearts leaping in innocence,
bearing away the sweet ripe fruit in wicker baskets.

And there among them a young boy plucked his lyre,
so clear it could break the heart with longing,
and what he sang was a dirge for the dying year,
lovely ... his fine voice rising and falling low
as the rest followed, all together, frisking, singing,
shouting, their dancing footsteps beating out the time.

And he forged on the shield a herd of longhorn cattle,
working the bulls in beaten gold and tin, lowing loud
and rumbling out of the farmyard dung to pasture
along a rippling stream, along the swaying reeds.
And the golden drovers kept the herd in line,
four in all, with nine dogs at their heels,
their paws flickering quickly a savage roar a
a crashing attack and a pair of ramping lions
had seized a bull from the cattle's front ranks
he bellowed out as they dragged him off in agony.
Packs of dogs and the young herdsmen rushed to help
but the lions ripping open the hide of the huge bull
were gulping down the guts and the black pooling blood
while the herdsmen yelled the fast pack on no use.
The hounds shrank from sinking teeth in the lions,
they balked, hunching close, barking, cringing away.

And the famous crippled Smith forged a meadow
deep in a shaded glen for shimmering flocks to graze,
with shepherds' steadings, well-roofed huts and sheepfolds.

And the crippled Smith brought all his art to bear
on a dancing circle, broad as the circle Daedalus
once laid out on Cnossos' spacious fields
for Ariadne the girl with lustrous hair.

Here young boys and girls, beauties courted
with costly gifts of oxen, danced and danced,
linking their arms, gripping each other's wrists.
And the girls wore robes of linen light and flowing,
the boys wore finespun tunics rubbed with a gloss of oil,
the girls were crowned with a bloom of fresh garlands, the boys swung golden daggers hung on silver belts. And now they would run in rings on their skilled feet, nimbly, quick as a crouching potter spins his wheel, palming it smoothly, giving it practice twirls to see it run, and now they would run in rows, in rows crisscrossing rows δ rapturous dancing. A breathless crowd stood round them struck with joy and through them a pair of tumblers dashed and sprang, whirling in leaping handsprings, leading on the dance. And he forged the Ocean River's mighty power girdling round the outmost rim of the welded indestructible shield.

And once the god had made that great and massive shield he made Achilles a breastplate brighter than gleaming fire, he made him a sturdy helmet to fit the fighter's temples, beautiful, burnished work, and raised its golden crest and made him greaves of flexing, pliant tin.

Now, when the famous crippled Smith had finished off that grand array of armor, lifting it in his arms he laid it all at the feet of Achilles' mother Thetis δ and down she flashed like a hawk from snowy Mount Olympus bearing the brilliant gear, the god of fire's gift.